

Operating and Maintenance Instructions for Cooled Incubators Type 3001 bis 3601

Version E/30-36/02-2001

Firmware X.17



Table of Contents

1 General View

1.1 Control Panel	5
1.2 Nameplate	5
1.3 General	6
1.4 Exterior Dimensions	6

2 Safety, Transportation and Installation

2.1 Safety	8
2.2 Transportation and Storage	8
2.3 Installation	9
2.4 Power Supply	10
2.5 Types of Water Supply for Ultrasonic Humidification (Option)	10
Types of Water Supply	10
Operation with Demineralized Tap Water	10
Operation with Demineralized Water from a Supply Vessel	10
Operation with Tap Water	10
2.6 Water Supply for Evaporative Humidification (Option)	11
Commissioning	11
Automatic Filling	11
Manual Filling (if water intake and outlet are not available)	11

3 Start-up

3.1 General	12
3.2 The Operating Panel	12
3.3 The Keys and Their Functions	13
3.4 General Operation	13
3.5 Passwords	14
General	14
Password Entry	14
The "Hidden Ten-key Keyboard"	14
Abort of the Password Entry	15
Validity of The Password	15
How to change a Password	15
How to "Delete" a Password	15
3.6 The Hotkey "INFO"	16
The e-Nameplate of the Unit	16
Multilingual Operation of the Unit	16
In the Area Service	16
Test in the Area Service	17
3.7 Time	17
General	17
If the Time is to be Set	17
Summertime/Wintertime	18
3.8 Single Setpoint Control	19
Setpoints	19
Setpoint ranges	19
Take-over of the Values	19
3.9 Programme	20
General	20
How to Select a Programme	20
How to Start a Programme	24

How to stop a Programme	25
Example: Day/Night Cycle	26
Example: Weekly-Cycle	27
Functions for Advanced Programming	28
Delete	29
Insert	30
Shift	30

5 Temperature Protection

5.1 Specimen Protection	32
Integrated Temperature Selector Function "Preliminary Alarm"	32
Integrated Temperature Selector Function "Alarm"	32
Dependent Specimen Protection - Difference Alarm	32
Option: Separate Temperature Selectors for Excess and Insufficient Temperature being Independent of the Controller	32
How to Set the Temperature Range:	33
5.2 Unit Protection	34
Dependent Unit Protection - Maximum Alarm	34
Independent Temperature Fuse for Unit Protection	34
How to Replace the Fuse:	34

6 Option: Lighting

6.1 General	35
6.2 Group Connection	35
6.3 How to Replace the Fluorescent Lamps	35
6.4 Option: Continuous Control of Luminous Intensity	36

7 Option: Humidification

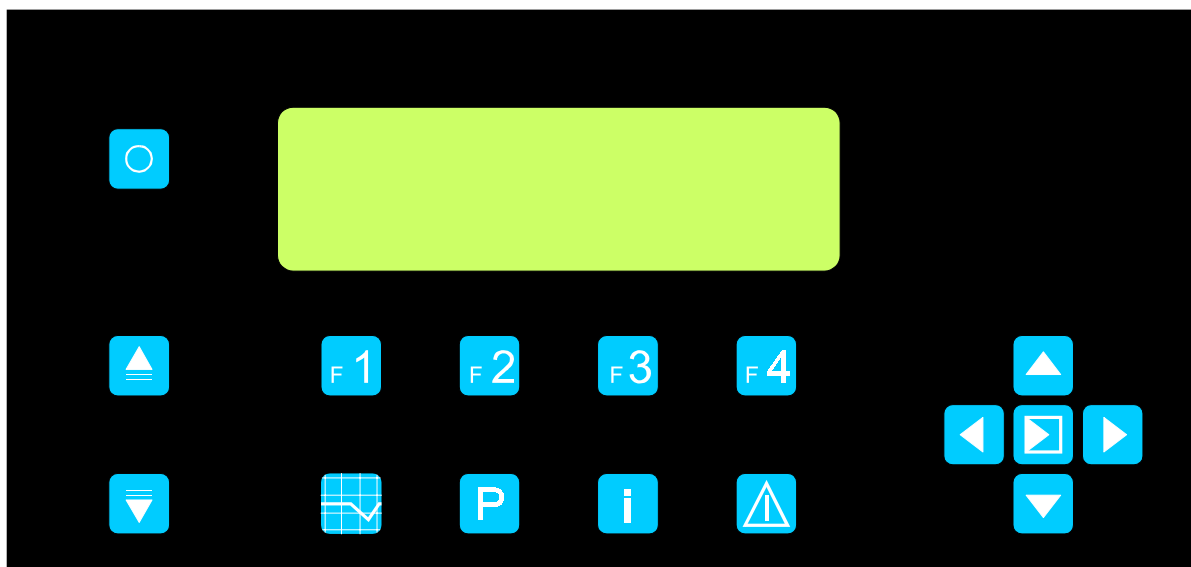
7.1 Option: Ultrasonic Humidification	37
General	37
Conductivity of water	37
Rinsing of the Humidifier and the Hoses before Initial Start or After Erroneous Operation with Tap Water	37
Replacement of the Tube Filter in the Ion Exchanger	38
7.2 Option: Evaporative Humidification	38
General	38
Maintenance and Cleaning	38
7.3 Option: Dehumidification	38

8 Service and Maintenance

8.1 Defrosting	39
8.2 Cleaning	39
8.3 Cooling Machine	39
8.4 Putting out of Operation	39

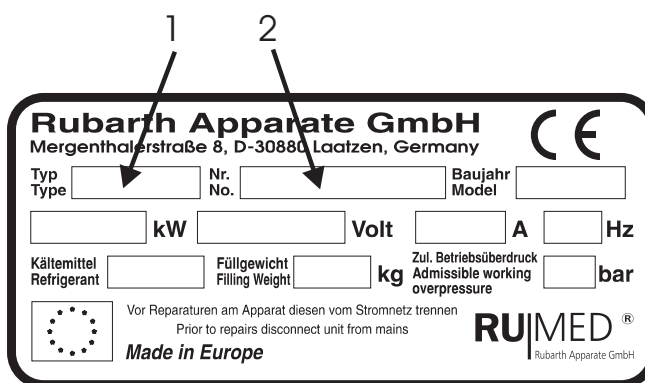
1 General View

1.1 Control Panel



1.2 Nameplate

The nameplate is located at the right side above the water supply connections. In case of failures or for spare-part orders, please indicate the unit type (1) and the serial no. (2).



1.3 General

RUMED cooled incubators are producing ideal thermal conditions for quality control and research in science and industry. Experiences of more than 50 years stand for a maintenance-free construction and result in longevity. Cooled incubators are fabricated for two different temperature ranges and three unit sizes each can be chosen from. The options alternating temperature control and programme control, lighting and humidification increase the unit's universal applicability. Depending on equipment, the units are applied in zoology, botany, microbiology, bacteriology, medicine as well as in the artificial aging and testing of electric and electronic components.

1.4 Exterior Dimensions

Model	Volume (l)	Exterior Dimensions (mm)			Maximum load per Insertion Grid(kg)
		Height	Width	Depth	
3001	180	1440 (1540)*	610	640	40
3101	250	1810 (1910)*	610	640	40
3201	390	1725 (1825)*	730	810	50
3301	210	1120	760	850 (1020)**	25
3401	320	1590 (1700)*	730	810 (1030)**	25
3501	530	2100 (2050)*	730	810 (980)**	25
3601	1060	2100 (2050)*	1460	810 (980)**	25

- changed height with option movable design
- ** changed depth with option ultrasonic humidification

2 Safety, Transportation and Installation

2.1 Safety

It is recommended to clean the interior of the unit before starting. Refer to the details described in "Defrosting" and "Cleaning" (chapter 8).

Open the door widely for removal of the insertion grids. The grids must be charged in such a way that a circulation of the air will not be hindered.

The unit is not explosionproof!
Do not store explosive or easily inflammable substances in the test room!

The refrigerating machine will only start when cooling capacity is requested. On demand of cooling, the temperature controller switches to the cooling circuit by means of a solenoid valve, and when there is no request for cooling, it switches to the bypass-circuit. Should the period where no cooling is requested exceed 3 minutes, the refrigerating machine will be switched-off. The blue pilot lamp will only light-up on request of cooling capacity (cooling circuit is switched-on), the pilot lamp "heating" will only light-up on request of heating capacity.

Option Test room socket:

The test room socket can be charged by max. 4 Amps.


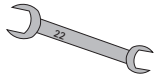
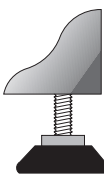
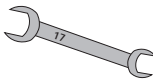
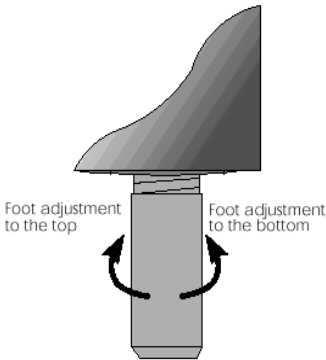
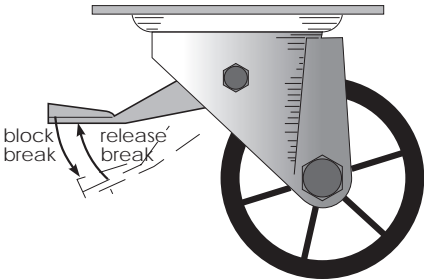
2.2 Transportation and Storage

The standard domestic shipment of the unit will be effected unpacked in a van. The unit should be transported carefully in standing position. In case a short-time tilting of the unit should be unavoidable, for reasons of f. ex. passing doors, it might be possible that oil of the cooling machine will enter into the evaporator. This oil must flow back to the cooling machine. For this reason take care that after transportations the unit should not be started before expiration of 4 hours. The unit is recommended to be stored in dry rooms at temperatures between +10°C and +30°C. The shipment within European countries is mostly effected in stable cartons on a palette. Seaworthy and air-freight cases are generally conserved for 12 months and the units are welded in an aluminium wrapping. Condensation due to passing of different climatic zones is avoided by drying agent bags which are to be removed prior to initial starting of the machine.



2.3 Installation

- Installation places being exposed to direct sunlight, radiators and other thermal sources are to be avoided. Insufficiently ventilated rooms and room temperatures exceeding +25°C are also unsuitable.
- The distance between the wall and the backside of the unit should be at least 10 cm. Do not cover the ventilation slots; even a partial covering of the slots may lead to a heat accumulation. Uncovered ventilation slots are very important for a faultless operation of the cooling machine!
- The floor of the installation place should be even and horizontal. Slight unevennesses can be balanced by the adjustable feet of the unit.
- Units being equipped with the option "Ultrasonic Humidification" must be installed in such a way, that the test room bottom is in level position to ensure a correct drain of water.

Model	Type of feet	Tool
3001 / 3101 / 3201	2 adjustable feet 	fork wrench SW22 (width: 22mm) 
3301 / 3401	4 adjustable feet 	fork wrench SW17 (width: 17mm) 
3501 / 3601	4 adjustable feet 	turn foot by hand
option movable design for all models		not adjustable

2.4 Power Supply

- Current (A.C.) and voltage at the installation place must coincide with the indications on the name-plate of the unit. The name-plate can be found at the upper part in the door frame on the left side.
- Connection is to be made to a duly earthed socket (a separately secured socket is recommended). A multitude of units are equipped with combined universal plugs according to the German or French standard.

2.5 Types of Water Supply for Ultrasonic Humidification (Option)

2.5.1 Types of Water Supply

Type of Water Supply	Connection	Pressure	Conductivity
Connection to proper supply circuit with demineralized water	$\frac{3}{4}$ "	0,2 - 5,0 bar	$< 5 \mu\text{S/cm}$
Connection to tap water supply with ion exchanger connected in series	$\frac{3}{4}$ "	0,2 - 5,0 bar	
Connection to ventilated supply vessel with demineralized water	$\frac{3}{4}$ "	min. 1 m water column	$< 5 \mu\text{S/cm}$

2.5.2 Operation with Demineralized Tap Water

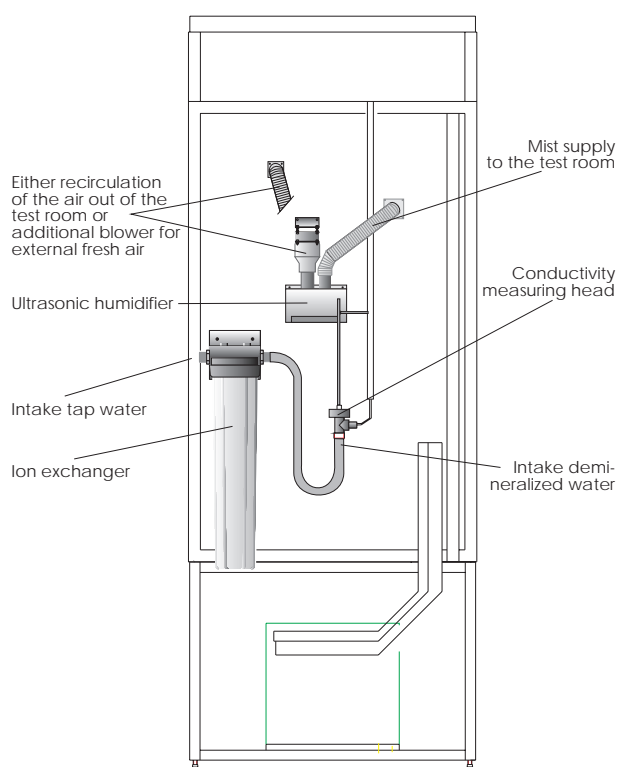
Connect water intake of the humidifier with the furnished hose to a demineralized water supply according to DVGW (German Supply Company for Gas/Water) which can be shut-off.

2.5.3 Operation with Demineralized Water from a Supply Vessel

Suspend a ventilated supply vessel (recommended volume: 10 liters) minimum 1 m above the level of the humidifier and connect it to the water intake of the humidifier by means of the furnished hose.

2.5.4 Operation with Tap Water

It is not possible to operate the humidifier with directly supplied tap water. If only tap water is available, the water must be supplied through an ion exchanger connected in series. Connect water intake of the ion exchanger with the furnished hose to a tap water supply according to DVGW (**avoiding reflux**) which can be shut-off.



2.6 Water Supply for Evaporative Humidification (Option)

2.6.1 Commissioning

- Loosen fixing device of the cable clamp on the humidifier bottom.
- Uncoil the desired cable length.
- Reattach the cable by means of the fixing device.
- Place the humidifier onto the test room bottom. (Do not touch the test room walls or deposit objects on the humidifier!)
- Pull the connection hose level regulator/humidifier over the hose nozzles at the test room wall and the humidifier and fix it by means of the hose nozzles.
- Plug-in the shock-proof plug of the humidifier into the socket.

2.6.2 Automatic Filling

- Connect the water intake of the level regulator to the drinking water supply by means of a hose.
- Connect water overflow to outlet.
- Adjust the water quantity at the water cock of the customer until the water penetrates from the overflow in droplets.
- Adjust the water overflow by shifting the overflow pipe in the rubber until the water level in the humidifier vessel is 1 cm below the cover grid.


2.6.3 Manual Filling (if water intake and outlet are not available)

- Pull the water overflow pipe in the rubber entirely upwards
- Fill the humidifier in the test room manually, until the water level is 1 cm below the cover grid.

Attention: In case of a lack of water, the humidifier will be switched off automatically.

3 Start-up

3.1 General



... The unit can be switched on and off by means of the softkey ON/OFF .

Since the connection and disconnection is effected by a software switch, the mains plug is always to be withdrawn in case of maintenance tasks to ensure that the unit is completely disconnected from the mains.

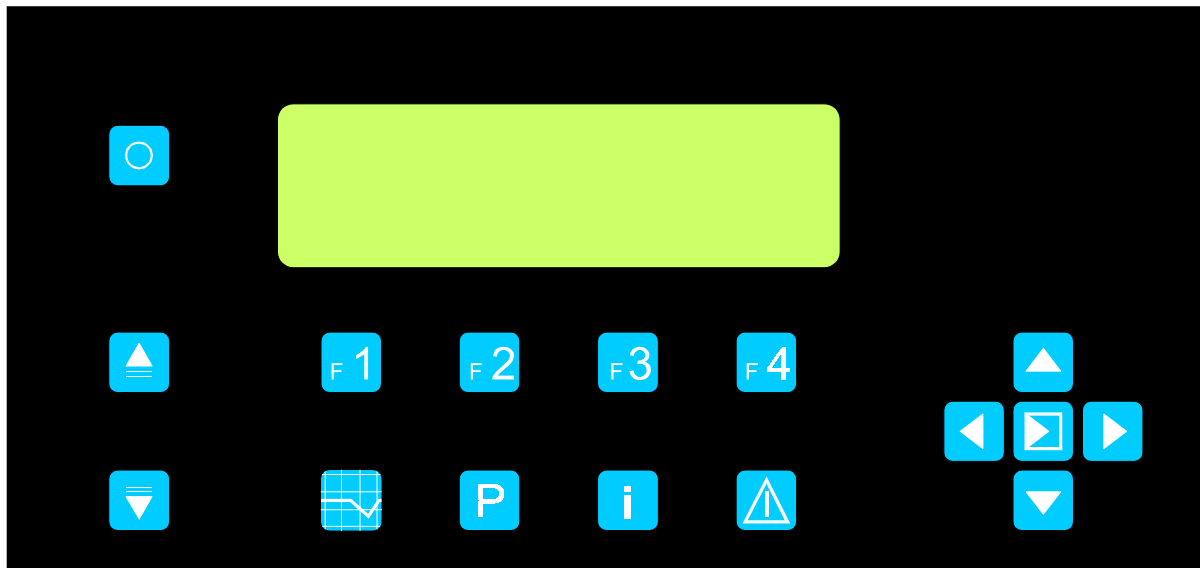
When the unit is reconnected to mains (insertion of the plug into the socket), the display of the controller will be lighting for some seconds, and the controller will be returned to that operating mode which had been active prior to disconnection from mains (withdrawal of the mains plug).

Connection and disconnection can only be effected on entry of the password of operating level 1.













After the first start-up (cold unit), the display might appear to be not uniform and poor in contrast. This effect will, however, disappear, as soon as the working temperature of the display is reached.

If required, the contrast can be adjusted in the actual value screen using the keys  .






3.2 The Operating Panel








3.3 The Keys and Their Functions

The General Keys ...	
	Softkey On/Off Special function: Abortion at password entry
	Enter key in the centre of the cursor key set
	Cursor to the left
	Cursor up
	Cursor down
	Cursor to the right
	In case of a screen with several pages, these keys are used to scroll (Page up, Page down)
	The functions of the control keys are indicated by the lower screen footer (partly changing meaning)
The Hotkeys ...	
	Upon a keystroke, the "actual" actual value screen will appear. When the actual value screen is displayed, a change between "actual value screen with symbols" and "actual value screen with details" will be effected.
	Changes to the programme menu (create, edit, invoke programmes etc.)
	Display of the e nameplate with serial No. etc.
	Changes to the alarm memory. In case of a horn sound, the first keystroke will stop the horn signal; the second keystroke changes to the alarm memory....

3.4 General Operation

Data input is facilitated by means of plain text menus with selection by luminous bars. The function of the control keys  ...  may vary and is indicated in the foot row of the screen. Use the cursor keys to move the luminous bar or the cursor to the desired menu item. Use the key  to acknowledge the selection. The selected menu item will be executed. If a numerical value is selected for modification, the cursor will be flashing in the digit to be changed. The value can be changed by means of the keys  . Holding the key longer will change the value quickly (scrolling by increments with carry over). Repeated pressing will change the value slowly (also with carry over).

Selection of the digit to be changed is effected using the keys   .

Editing is to be finished by pressing the key . Use the key  to abort the present input. The old value will appear again. Observe that the abort function is only concerning the present field. When having left a field using the key , the values are stored!

Attention: If the programme control is active, the setpoints for single setpoint control cannot be changed during programme flow, since they are part of the programme. The reason is, that all profiles being not occupied are using the setpoint for single setpoint control during programme execution.

3.5 Passwords

3.5.1 General

Any essential entry at the controller is protected by entry of a password. The mere display of data and scrolling through the screen pages can be effected without entry of a password.





3.5.2 Password Entry


All passwords have 4 digits. On delivery of the unit, default values have been assigned to the passwords. The default values of the passwords can be drawn from the following table:








Configuration Level	RUMED	****
Service Level	Service	****
Operating Level 2	Customer / Technician or Experienced User	2000
Operating Level 1	Customer	1000

3.5.3 The "Hidden Ten-key Keyboard"


Entry of the password is effected by a "hidden ten-key keyboard".

					
0		1	2	3	4
					
5		6	7	8	9

The numerals are to be entered using that "hidden ten-key keyboard", and they are to be acknowledged using the key . It is not required to enter zero values behind the decimal point, since they will be added automatically.

This means, the entry of 2000 can be effected by means of the following keystrokes,      as well as in short-form by the following keystrokes  .

3.5.4 Abort of the Password Entry

... in case of an erroneous entry is either effected by actuation of the key  or after 30 seconds without any entry and flashing cursor.

3.5.5 Validity of The Password



... Once having entered the password, the corresponding access levels are released (i. e. no further request to enter a password) until there has been no keystroke for approx. 2 minutes, or until an entry requires the next higher level.

A higher level releases automatically the lower levels.

3.5.6 How to change a Password

... The passwords can be changed using the menu items **Parameters -> Passwords**. Modification of a password requires knowledge of the old password.

The new password is to be acknowledged using the key .


Since the password is still released after the modification, press the key  for a second acknowledgement and for a check of the new password and press the key  once more to acknowledge again. Should a password be forgotten, it can be released by the next higher password level. If the next higher password level is unknown, consult the after-sales-service...

3.5.7 How to "Delete" a Password

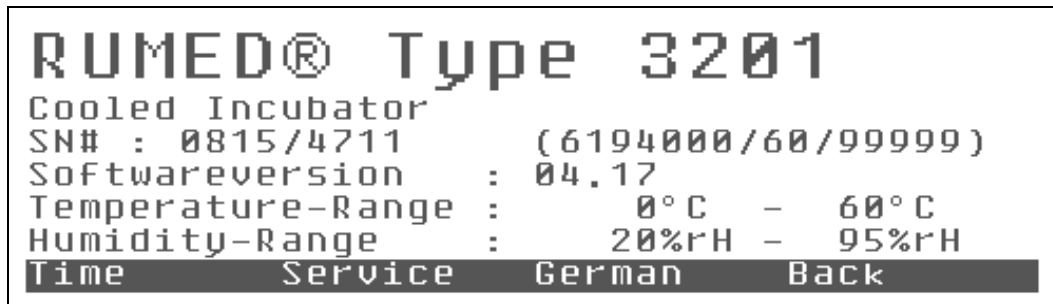
... Should you desire to gain access to a level without entry of a password (accelerated operation), use the menu items **Parameters -> Passwords** and change the password to "0000". From this moment, all further entries for that level can be effected without any request to enter a password.

3.6 The Hotkey “INFO”


3.6.1 The e-Nameplate of the Unit

During operation of the unit, the electronic nameplate can be called by pressing the key .

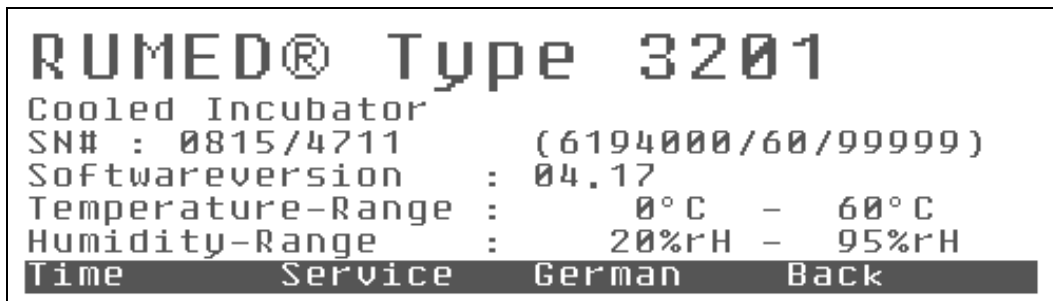
The nameplate gives information about the detailed type of the unit, its denomination, the serial number of the unit and of the control, the software version of the control, the temperature range and, if applicable, the humidity range of the unit..



3.6.2 Multilingual Operation of the Unit ...

The key  is used to change between the two languages being loaded. The standard combination is German/English.

(Other operating languages are being prepared. Please contact us...)



3.6.3 In the Area Service ...

... the working hour meters of the unit can be found

There are up to 4 working hour meters:

Climatic Test Cabinet, Refrigerating Machine, Lighting, Humidification

The feature "maintenance-free" below the respective working hour meter does not mean, that the corresponding unit is really maintenance-free, but only no service interval had been defined. (Please contact your service partner...)

3.6.4 Test in the Area Service ...



Elapsed time	
Incubator	0 h
Service Incubator in	16 h
Chiller	0 h
Maintenance-free	
Light	0 h
Service Test	Back

... is a menu item being meant for the service personnel. It includes functions for specific tests of the individual contactors, valves, relays and other units, if there should really be a problem, once.... Use the key **F4** to return.

3.7 Time

3.7.1 General

... The real-time clock is equipped with a power reserve of approx. 5 - 7 days. Usually, the units should arrive at the customer with a clock being adjusted correctly. Should the transport have taken more time than usually or should the unit have been disconnected from mains for an extended period ...

3.7.2 If the Time is to be Set ...

If the clock is to be **set** actually, use the keys **◀ ▶** to move to the values to be corrected and set the correct values using the keys **▼ ▲**. The clock will be stopped as soon as the adjustment procedure is started. The digits of the seconds are stopped ... the minutes and seconds are to be set to the next full or half minute and



Clock Settings	
08.06.2000 Thu 07:26:26	
Set	+ 1 h - 1 h Back

.... the key **F1** is to be pressed for “**setting**” right at the correct moment. The seconds will be “**starting to count**” and the synchronization of clock is finished.



Attent **F4** without having pressed the **F1** key first will result in "No Synchronisation"

.... Return using the key **F4**.

3.7.3 Summertime/Wintertime ...


.... The clock can be easily changed from summertime to wintertime and vice-versa. Use the keys **F2** and **F3** to set the time by +1 h and -1h. While the time is being increased or reduced by 1 hour, the clock continues running.

so in this case you do not have to use the **F1** key for "setting" because the clock was not stopped.










3.8 Single Setpoint Control


3.8.1 Setpoints



When being in the actual value screen, the setpoints for the single setpoint control will be displayed on pressing the key  for "Setpoints".

A menu with illuminated bars offers the control variables, which can be selected for the corresponding unit.

Use the keys   to move the illuminated bar to the setpoint to be modified and select it by pressing the key .

The cursor will be flashing. Use the keys   to move the cursor to the value to be modified, and use the keys   to increase or reduce the value.


The new value will be saved by acknowledgement with the key .

When editing the value, the function ESC is assigned to the key , i. e. when pressing the key , the old value will appear again. That abort function is only possible during an active entry.

3.8.2 Setpoint ranges

The ranges being admissible for a modification of setpoints are preset by the parameters being specific for each unit.

3.8.3 Take-over of the Values

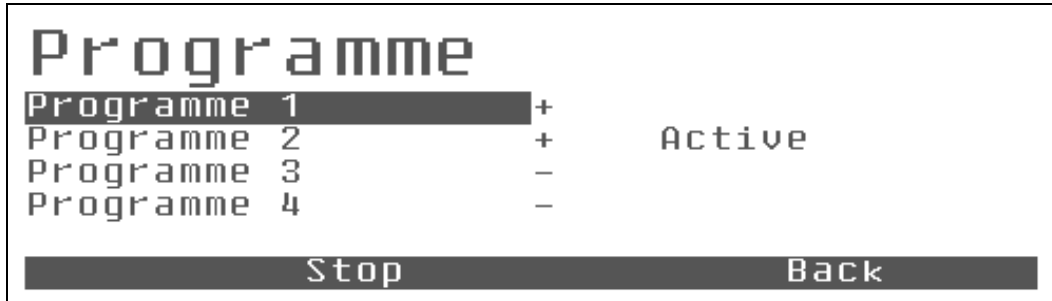
The values will be taken over by pressing the key  when leaving the setpoint menu. The new setpoints will then be approached with the ramps being entered in the setpoint menu. If there are parameters to which no ramp can be assigned, they will be taken over with a setpoint jump.

Attention: If the programme control is active, the setpoints for single setpoint control cannot be changed during programme flow, since they are part of the programme. The reason is, that all profiles being not occupied are using the setpoint for single setpoint control during programme execution.

3.9 Programme

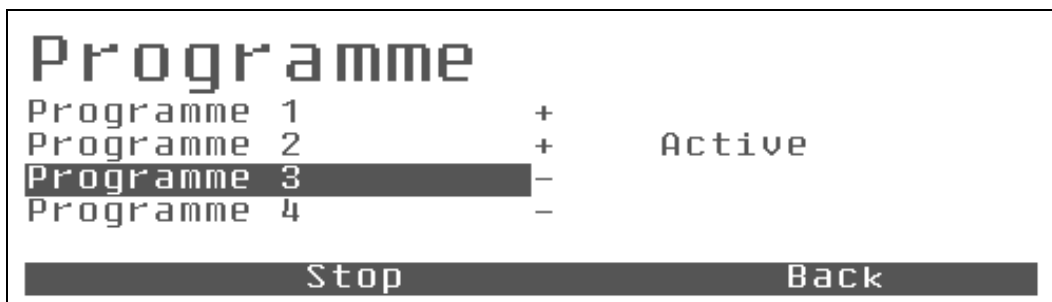
3.9.1 General

Press the hotkey **P** to call the menu "Programme".



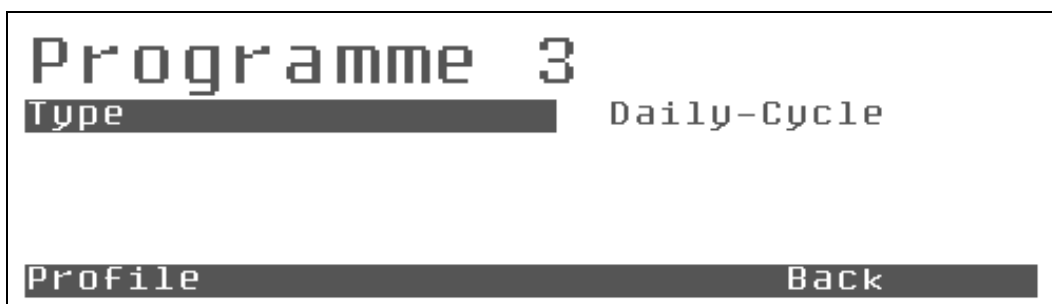
In case of a programme control, 1 to 4 programmes are at choice, depending on the execution. In case of units with single setpoint control with lighting only 1 programme with 1 lighting profile is available. In the overview, programmes being already occupied are marked with +, programmes being not occupied are marked with -. Programmes being just active are displayed with the word "active" (see above). Active programmes can neither be deleted nor modified. Modification of an active programme is not possible before the programme is terminated.

3.9.2 How to Select a Programme




Use the cursor keys **▲** **▼** to move to the desired programme and press the key **▶** to confirm the selection.

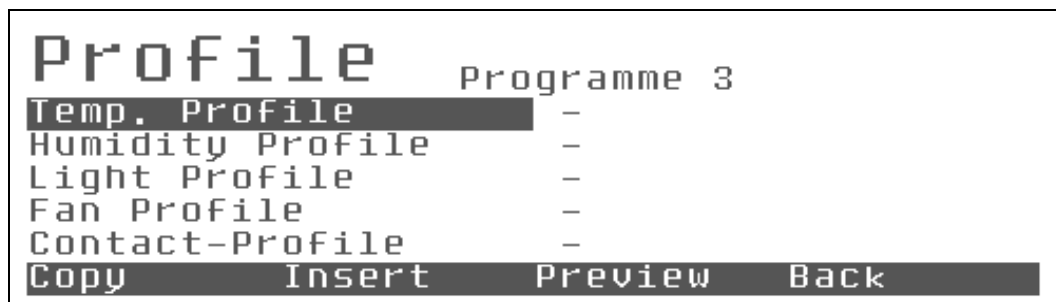
The next submenu is used to select the programme type. The programmes, day programme, week programme, real-time programme and process time programme are available.



The type of an occupied programme cannot be modified. Any modification results in a deletion of the




programme (Request for acknowledgement: Delete profiles?)

The key  is used to call the menu **Profiles**.



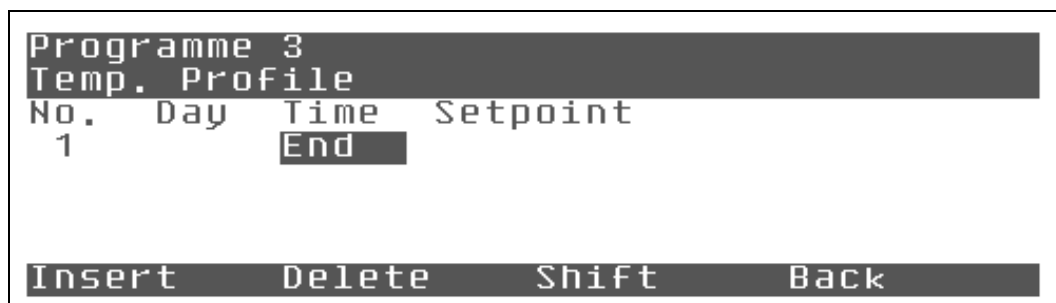
Each programme consists of several profiles (temperature profile, humidity profile etc.)


Occupied profiles are marked with +, and empty profiles are marked with -.

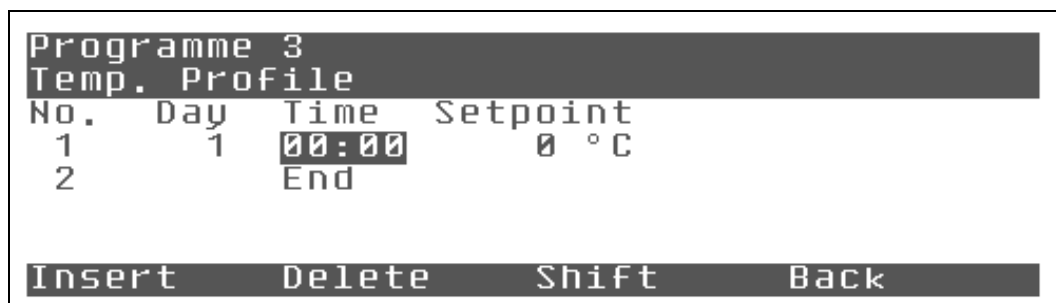
Use the cursor keys   to move to the desired profile and press the key  to confirm the selection.







Note: If your cabinet has single setpoint control there is only a “light profile”

Attention: there will be always a “Light Profile”



The key  is to be pressed to insert a new programme step.







The cursor is flashing at the digits of the hours. Set the desired value using the keys  . If required, the keys   can be used to move the cursor to the digits to be modified, and the key  is used to acknowledge the entry. The cursor moves to the next column. If the key  is pressed again, the setpoint input field will be activated and the cursor will be flashing. The desired setpoint can now be adjusted using the

cursor keys. Acknowledge using the key .





Programme 3			
Temp. Profile			
No.	Day	Time	Setpoint
1	1	06:00	0 °C
2		End	

Insert Delete Shift Back

Pressing  a second time will activate the setpoint entry. Use the   to modify the setpoint and use the  key for acknowledge.


Programme 3			
Temp. Profile			
No.	Day	Time	Setpoint
2	1	08:00	30 °C
3	1	19:00	30 °C
4	1	21:00	20 °C
5		End	

Insert Delete Shift Back

The keys   are used to scroll through the rows, and the keys   are used to scroll through the pages of the programme.

Programme 3			
Temp. Profile			
No.	Day	Time	Setpoint
1	1	06:00	20 °C
2	1	08:00	30 °C
3	1	19:00	30 °C
4	1	21:00	20 °C

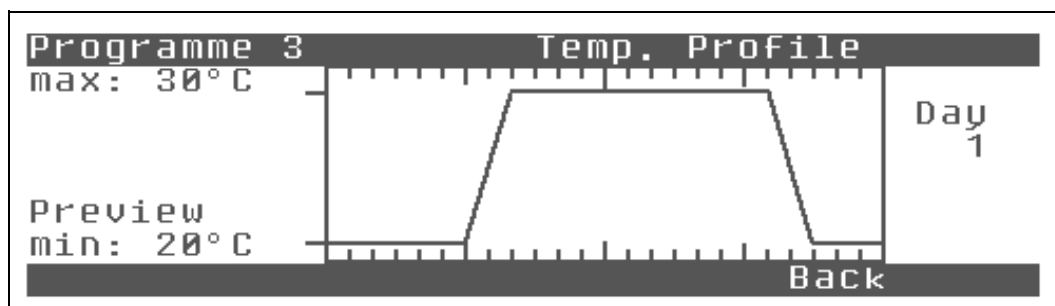
Insert Delete Shift Back

The key  "Back" is used to leave the edited profile and to call the next higher level "Profiles".

Profile		Programme 3	
Temp. Profile			+
Humidity Profile			-
Light Profile			-
Fan Profile			-
Contact-Profile			-
Copy	Insert	Preview	Back

The temperature profile is now marked with +.

A visual plausibility check of the edited profile is effected by means of the menu item "**Preview**".

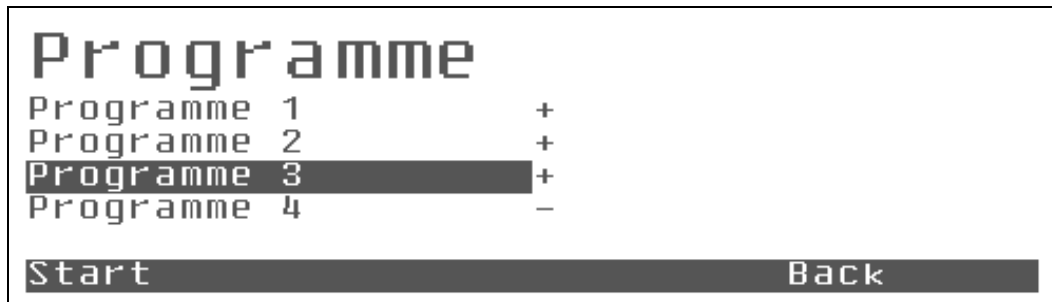


If that day/night profile shall include a constant humidity, the desired humidity setpoint can be entered as setpoint in the setpoint menu, or the humidity profile can be entered in one single step.

This is the preferable method, since the desired single setpoint will be stored with the other profiles.

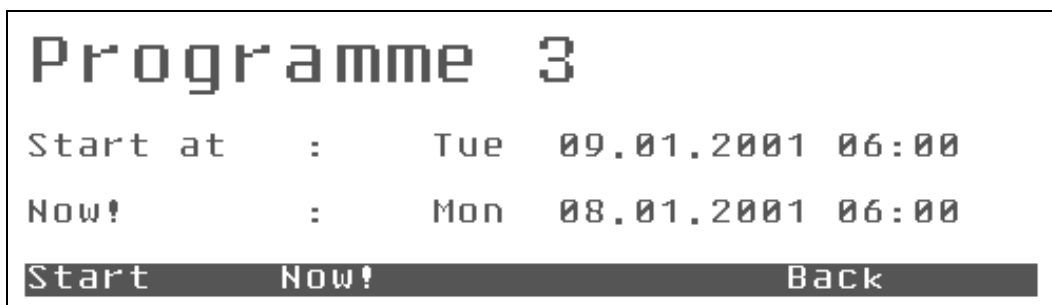
On principle, the following is valid: If a programme is started, which is containing profiles being not filled-in, the controller will take-over that value as single setpoint for the control parameters which have been set below "Setpoints". After the programme start, neither the setpoints nor the active programme can be modified. Any modification requires the abortion of the active programme.

3.9.3 How to Start a Programme



The programme is started from the menu "**Programme**". Starting of a programme is only possible, when no other programme is active. In that case, the menu point "**Start**" will not be offered.

Press the key **F1** "**Start**" to call the start menu....



The program to be started will be displayed (here: programme 3).

The starting options "**Now!**" and "**Start**" will be offered.

In case of day, week and real-time programmes the most usual method is "**Now!**". Immediately means, that the controller will search in the profile for the setpoints and ramps being valid for the actual moment, and that they will be controlled with the maximum admissible ramps. After being synchronized into the programme flow, the controller follows the preset profiles.

The menu item "**Start**" means, that the controller will start a full programme cycle on the next possible date.

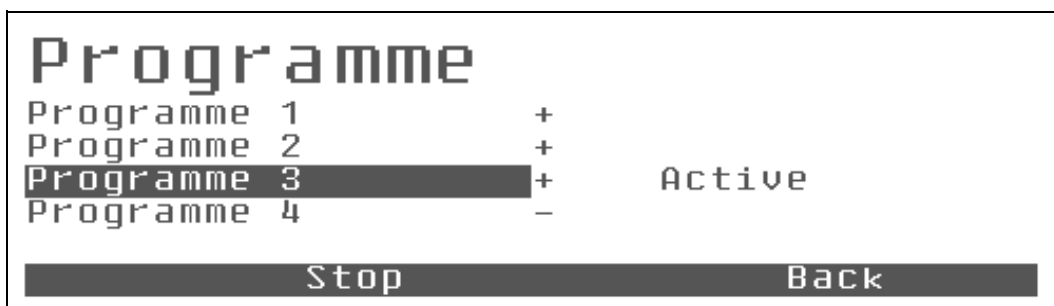
Until the actual start, it will be controlled to the adjusted single setpoint values, and the message "**Preselection Programme 3**" will be displayed.

For all profiles being not occupied, is the setpoint being valid for the programme execution (i. e. empty profile --> Setpoint for single setpoint control).

Process-time programmes can always be invoked immediately or "in the future", i. e. delayed. Consequently, always complete cycles will be run.

3.9.4 How to stop a Programme

To abort an active programme press **P** to select "Programme".



If a programme is active the **F2** key is used for "Stop".

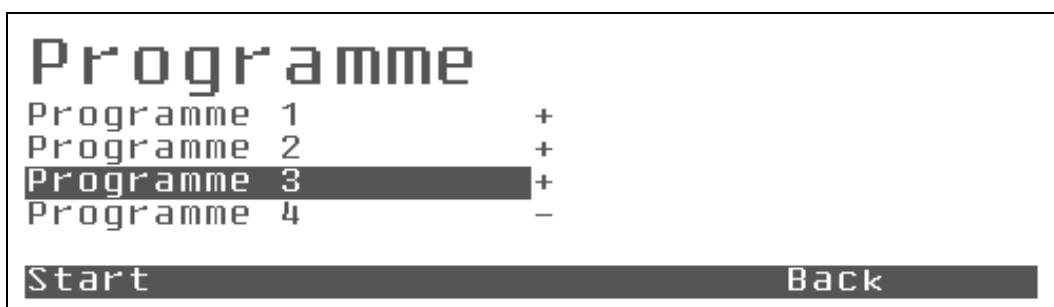
After pressing **F2** once "Programme terminate ?".



Press **F3** for "Stop", Password level 1 will be needed ...

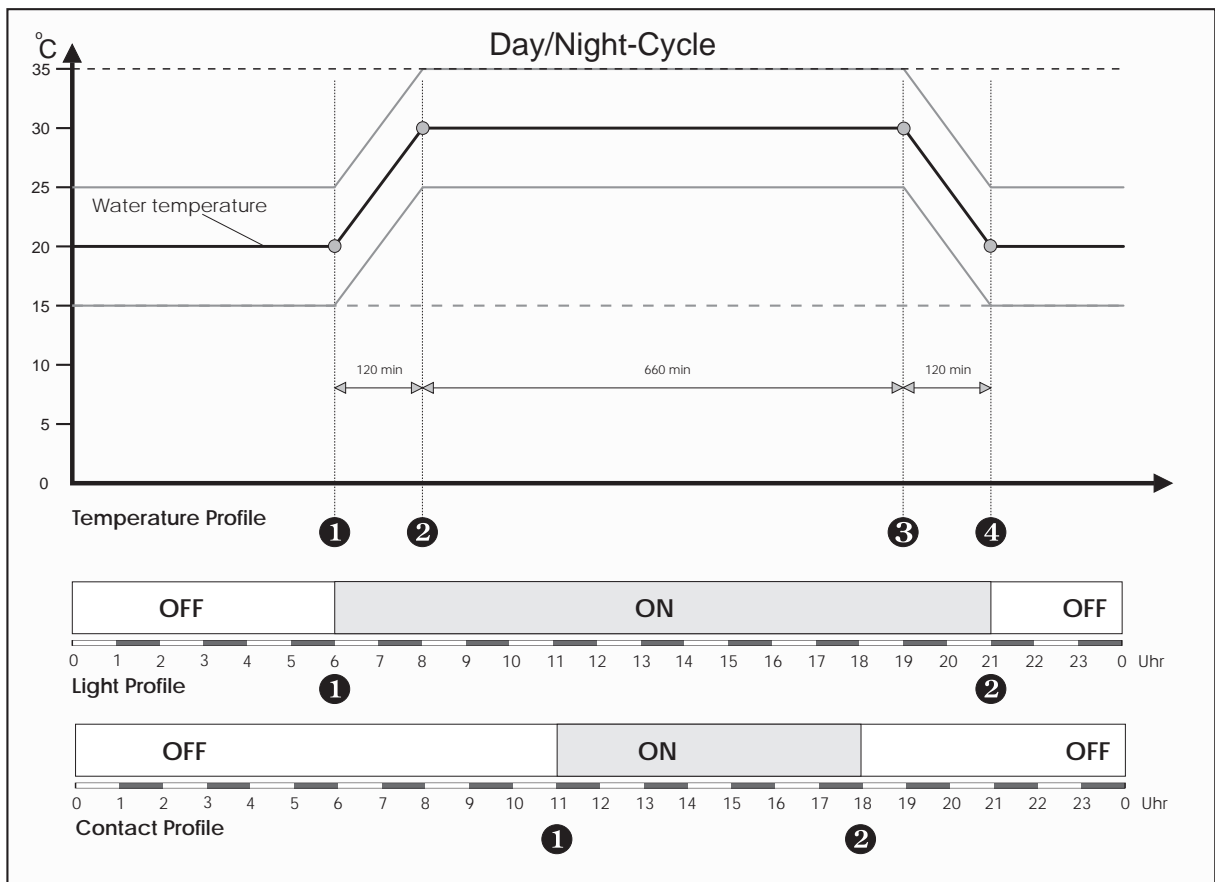


After aborting the programme the key **F1** „Starten“ is available again.



Use **F4** for "back"

3.9.5 Example: Day/Night Cycle



Example: Day/Night Alternation with 11 h and 30 °C, 9 h and 20 °C and two ramps with 2 h, each

Programme 3			
Temperature profile			
No.	Day	Time	Setpoint
1	1	06:00	20 °C
2	1	08:00	30 °C
3	1	19:00	30 °C
4	1	21:00	20 °C
5		End	

Programme 3			
Light profile			
No.	Day	Time	Setpoint
1	1	08:00	ON
2	1	21:00	OFF
3		End	

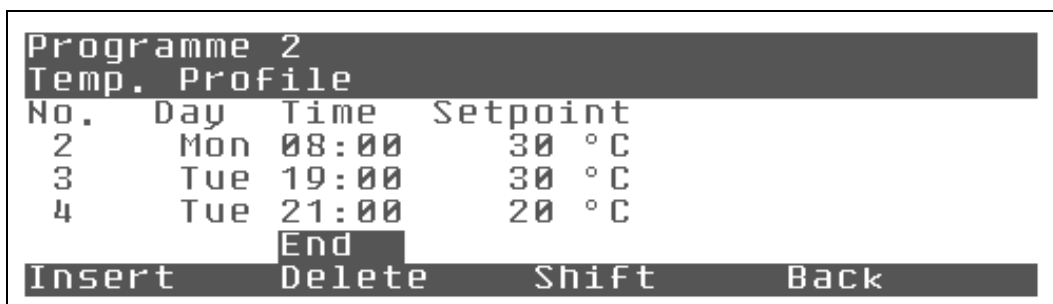
Programme 3			
Contact profile			
No.	Tag	Zeit	Sollwert
1	1	11:00	ON
2	1	18:00	OFF
3		End	

3.9.6 Example: Weekly-Cycle



Programming of a week programme is identical to the programming of the day programme. The essential difference is the column "DAY". While "1" is shown in the day programme, "Mon" (for Monday) is shown in the week programme.

In the time field, the time 23:59 is no more the last possible time for a node point, but it is followed by "00:00", and the day field will make a carry over from "Mon" (for Monday) to "Tue" (for Tuesday).

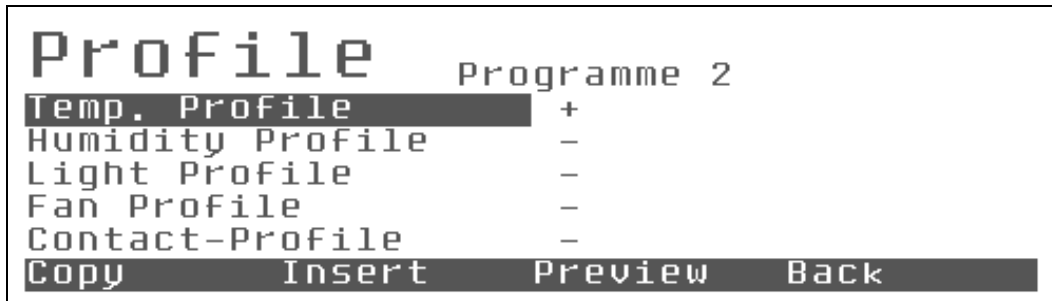


If no entry is to be made for a day, the cursor can be moved to the "day column", and the weekday can be set directly. As for the rest, the entry of the maximum 69 node points is to be effected like the entry of a day programme.

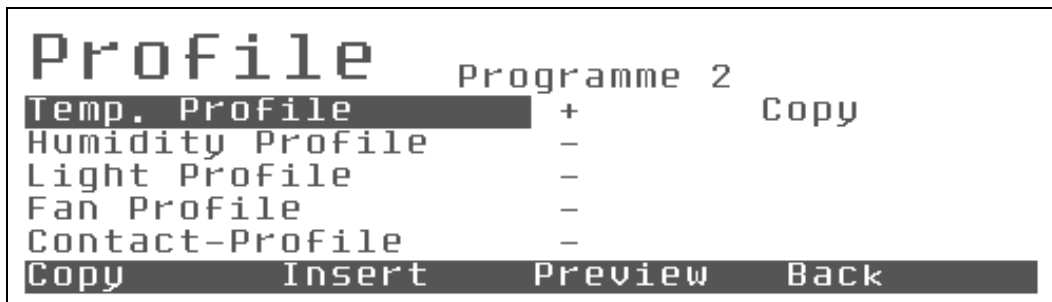
The 69 free node points can be distributed freely to the week.

3.9.7 Functions for Advanced Programming

When having entered a very complicated week temperature profile, and a light profile shall be entered which is matching to that profile, the functions "Copy" and "Insert" of the menu "Profiles" can be used.



Select the time track (master track) to be copied and press **F1** to "Copy".

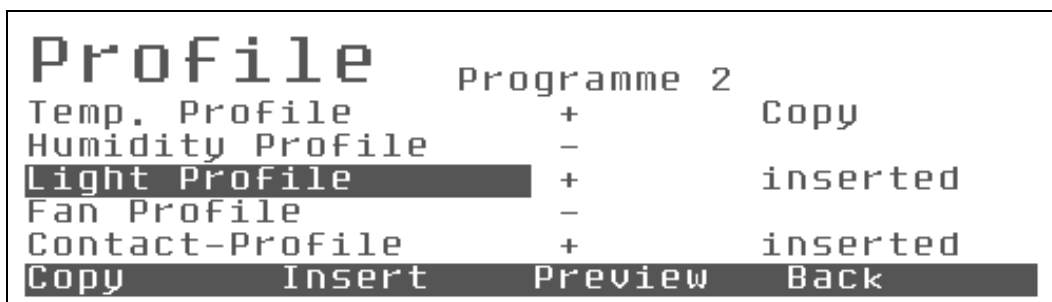


Now select the profile to which the same times shall be copied as support points and press <F2> to "Insert" it.

The track can also be copied to several tracks by one step. In this case e. g. to the light profile and the contact profile.

Attention: If the copied profile is inserted into a profile, which is already occupied, that profile will be overwritten completely!

Hint: This function can also be used to delete an occupied profile by copying an empty profile to an occupied profile.








The copied profile can be called by means of the key **F2**. The copied profile includes the same times as

support points. The corresponding setpoint cannot be taken over. A standard value has been assigned to it.


The setpoints can now be adapted without thinking of the time track. If only a few values are to be adapted, it is recommendable to use to cursor keys to move to these values and to change them.

If the key  is used, it lasts a little longer to move through the whole programme.

Press the key , and the actual value can be edited using the keys  . If the value shall not be modified, press the key  again and the value will be stored without modification. The luminous bar will be positioned on the next value.


The key  can be used to select and edit quickly all values in the columns and rows of the programme. At the end of a row, the cursor will be moved to the first column of the next row.

Remark: The column week-day will be skipped, since it is to be changed very rarely, and thus, the simple input mode is the same for all programme types.

But observe: If the cursor is on the step end and the key  is pressed, a new programme step will be inserted.

Programme 2			
Light Profile			
No.	Day	Time	Setpoint
1	Mon	06:00	100 %
2	Mon	08:00	OFF
3	Tue	19:00	OFF
4	Tue	21:00	OFF
Insert		Delete	Shift Back

3.9.8 Delete

It is also possible to "Delete" programme steps during this adaptation procedure by pressing the key .

Programme 2			
Light Profile			
No.	Day	Time	Setpoint
1	Mon	06:00	100 %
2	Tue	21:00	OFF
3		End	
Insert		Delete	Shift Back

3.9.9 Insert

Programme 2			
Light Profile			
No.	Day	Time	Setpoint
1	Mon	06:00	100 %
2	Tue	21:00	OFF
3		End	

Insert Delete Shift Back

When pressing the key **F1**, a "harmless" programme step will be inserted, i. e. the highlighted step will be copied. There are now two identical programme steps.

Programme 2			
Light Profile			
No.	Day	Time	Setpoint
1	Mon	06:00	100 %
2	Mon	06:00	100 %
3	Tue	21:00	OFF
4		End	

Insert Delete Shift Back

The inserted programme step can now be edited. Observe the following:

The time of the programme step can only vary within the time limits:

Time programme step n1 <= Time programme step n <= Time programme step n+1.

Programme 2			
Light Profile			
No.	Day	Time	Setpoint
1	Mon	06:00	100 %
2	Tue	21:00	100 %
3	Tue	21:00	OFF
4		End	

Insert Delete Shift Back

3.9.10 Shift

When pressing the key **F3**, the function "shift" will be executed. This is an intelligent way to insert a new range into the programme, since it is not required to change all other segments.

If e. g. a ramp shall be a little flattened without changing the stop and ramp periods of the remaining programme, move the cursor to the final point of the ramp to be changed and press **F3** "Shift".

This "shifting" is not limited by the time of the next programme step, but the distance from the last programme step to the maximum possible end of the programme.

Note: These limits are required to avoid an unintentional shifting of the programme.

4 Hints, Alarms and Other Messages

4.1 General

Control2000 is equipped with an alarm memory to log up to 20 messages. If at least one message has not been acknowledged, a small "Attention" triangle will be displayed in the actual value screen to indicate an unacknowledged message.

In case of preliminary alarms, a large triangle will be displayed, and a sound can be heard in periodical intervals. A continuous sound indicates alarms and failures. The sound can be switched-off when pressing the hotkey "Alarm Memory" in any screen. When pressing the hotkey again, the alarm memory will be called. Here, you can scroll through the occurred messages, acknowledge the messages with operating level 1 and delete the messages with operating level 2. The alarm memory is organized as FIFO. The oldest messages will be displaced by the newest messages. An integrated priority avoids that a simple message "Door opened" will displace an unacknowledged temperature alarm.

5 Temperature Protection

5.1 Specimen Protection

5.1.1 Integrated Temperature Selector Function "Preliminary Alarm"

The control is equipped with an integrated temperature selector function, which gives a warning if only small deviations between actual value and setpoint are occurring for more than 5 minutes. Very often, this warning indicates that the gradients have been chosen such steep that the unit cannot follow them.

5.1.2 Integrated Temperature Selector Function "Alarm"

The control is equipped with an integrated temperature selector function, which avoids any upper or lower deviation of the admissible temperature range caused by malfunction of the control of the power unit (band alarm). This band alarm refers to the actual setpoint. Consequently, the control is able to early discover malfunctions, such as e. g. melt contacts of relays or stuck relays.

5.1.3 Dependent Specimen Protection - Difference Alarm

The "temperature difference alarm" being factory-adjusted is acting as protection against excess or insufficient temperature, which might be caused by lack of ventilation (fan failure, overload of the unit ...). The temperature difference control is effected by means of two temperature sensors being independent from the control sensor. One of the sensors is located near the heater in the air-conditioning chamber; the other one is installed below the evaporator. If the admissible temperature difference in the air-conditioning chamber is exceeded, the power unit of the unit will be switched-off permanently to avoid formation of an air layer, which would result in "boiling" of the specimen in the upper area, while the specimen in the lower area of the test chamber would be frozen.

Attention:

Any recognized error of one of the three temperature sensors will suppress the temperature difference control and thus will result in permanent disconnection of the unit.

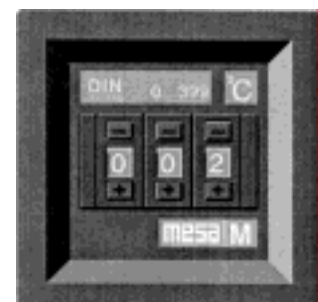
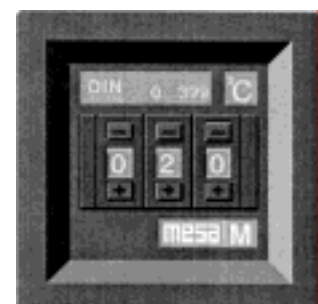
5.1.4 Option: Separate Temperature Selectors for Excess and Insufficient Temperature being Independent of the Controller

Depending on the configuration, the unit can be equipped with optional, freely adjustable temperature selectors according to DIN 12880, class 3.3, acting as additional protection for the specimen. Since the temperature selectors are independent from the controller, they are avoiding any upper or lower deviation from the preset temperature range in case of failure of the controller.

In case of excess temperature, any sources of heat (lighting, humidification and sockets etc.) will be switched-off by the upper temperature selector.

An audible signal is warning additionally of the imminent overheating, as long as there is excess temperature in the test chamber. The disconnected units will be restarted automatically, as soon as the test chamber temperature is falling below the preset temperature value.

The lower temperature selector switches the refrigerating machine off when falling below the preset temperature. An audible signal is warning additionally



of the imminent undercooling, as long as there is insufficient temperature in the test chamber. The refrigerating machine will be restarted automatically, as soon as the test chamber temperature exceeds the preset temperature value.

The limits of the temperature range being set at the temperature selector should not be chosen closer than necessary. The recommended minimum deviation is 5°C below or above the temperatures being set at the temperature controller.

Example:

Temperature Range	Insufficient Temperature (Lower Controller)	Excess Temperature (Upper Controller)
Single Setpoint Control +23°C	+18°C	+28°C
Programme Control +7°C/+15°C	+2°C	+20°C

5.1.5 How to Set the Temperature Range:

- Open the plexiglass cover using a key.
- Use a small screwdriver or ballpoint pen and press the keys - or + above or below the digits to be set until the desired values for the excess temperature or insufficient temperature are set.
- Close the cover after setting.

5.2 Unit Protection

5.2.1 Dependent Unit Protection - Maximum Alarm

Als Schutz gegen Übertemperatur oberhalb der Gerätespezifikationen dient der werksseitig voreingestellte "Regler Maximal Alarm". Bei Prüfraumtemperaturen 5°C oberhalb der Gerätespezifikationen (gemessen am Regelfühler) sorgt der Maximal Alarm für eine bleibende Abschaltung des Leistungsteiles des Gerätes.

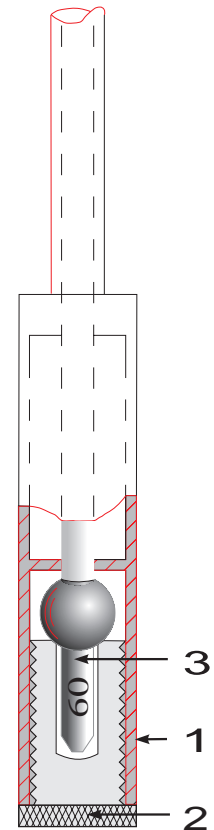
5.2.2 Independent Temperature Fuse for Unit Protection

A temperature fuse (TS, according to DIN 12880, class 1) is integrated as independent unit protection if temperatures are exceeding the unit specifications. The temperature fuse is located behind the rear test chamber wall in the air-conditioning chamber near the heater. In case of excess temperature, the fuse (3) will burst. The unit will be switched-off permanently, and an audible alarm is warning additionally.

Attention: Units with divided test chamber are equipped with a temperature fuse for each test chamber half. Since the fuses are connected in series, release of only one fuse will already result in a complete disconnection of the unit for reasons of safety.

5.2.3 How to Replace the Fuse:

- Hold the shaft (1), and unscrew the knurled screw (2).
- Remove the broken glass thoroughly from the knurled screw (2) by tapping.
- Insert the spare fuse with the same releasing temperature into the knurled screw (2) according to the illustration beside (releasing temperature, see imprint on the shaft of the fuse (3)).
- Hold the shaft (1), push-in the knurled screw (2) against the spring pressure until it is caught by the thread and screw it down.



Check the unit for eventual faults whenever the unit protection has been released prior to restarting the unit.

Manipulation of that protection device or use of a fuse with a releasing temperature, which is exceeding the maximum admissible setpoint by more than +10 °C, might result in damage of the unit and results in loss of any guarantee claim!

6 Option: Lighting

6.1 General

The standard lighting can be switched in two groups in order to obtain different luminous intensities.

Exception: In case of only 1 lamp, a group connection is, of course, not provided.

Even units with single setpoint control allow run of a photoperiod by means of the programme profile "Lighting".

6.2 Group Connection

Luminous Intensity	Setpoint (Control 2000)	Switch (1)	Switch (2)
No lighting	OFF	Any	Any
Group I ➔ 50%	100%	Position I	Position 0
Group II ➔ 50%	100%	Position 0	Position I
Group I + Group II ➔ 100%	100%	Position I	Position I

6.3 How to Replace the Fluorescent Lamps

- Switch-off the unit.
- **Withdraw the mains plug of the unit !**

- In case of moisture-proof lamp holders (lighting in the test chamber): Loosen the threaded rings.
- Screw the fluorescent lamp into the holder until the contact pins are directed to the front.
- Remove the fluorescent lamp.
- In case of units without electronic ballast: Replace the starter, if required (arranged in the holder or in the switch cabinet).
- Insert the new fluorescent lamp with the same capacity and the desired light colour.

Attention: Black-light lamps might affect the plastic parts of the test chamber due to the high ultra-violet radiation!

- Turn the lamp by one latch
- If a fluorescent lamp with 18 or 36 Watt, 26 mm diameter, is used for moisture-proof lamp holders (lighting in the test chamber), different threaded rings are to be used to avoid loss of the moisture protection.
- Reconnect the unit to mains

6.4 Option: Continuous Control of Luminous Intensity

The option luminous intensity control allows continuous variation of the luminous intensity from approx. 10 to 100 % of the maximum luminous intensity.

The procedure of setting the desired setpoints is described in the chapter "Setpoints".

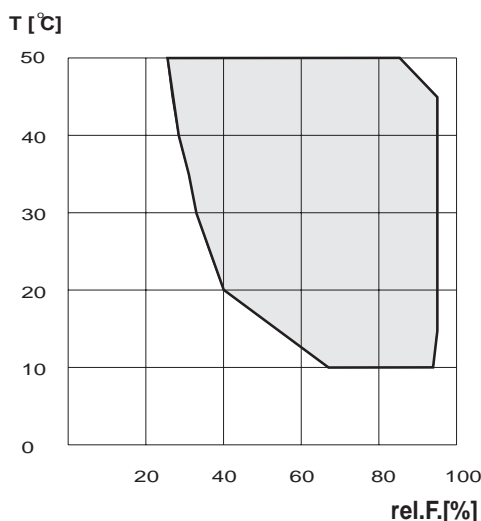
Attention: Observe that the spare fluorescent lamps should be high-impedance lamps, and that they should be equipped with vacuum metallized ignitors or with a capacitive ignition aid along the lamp surface.

7 Option: Humidification

7.1 Option: Ultrasonic Humidification

7.1.1 General

The ultrasonic humidification is generating mist by means of ultrasonic waves acting upon demineralized water, and thus the air is humidified. The temperature/humidity diagram in the margin shows the working range in combination with the function dehumidification. Connect the humidifier by means of the furnished hose to a water supply with a conductivity up to 5 S/cm and a conduit pressure of 0,2 - 5,0 bar. If connection to a demineralized water supply is not possible, the demineralized water can be fed by means of a ventilating valve from a supply vessel being suspended approx. 1 m above the water level of the humidifier. The water level in the humidifier is checked by a float switch. In case of a decrease of the water level, water will be refilled by a solenoid valve. A small part of the circulating air flow is led continuously through the mist chamber of the humidifier to feed humidity to the test room when demanded by the controller. Units with temperatures below 0 °C are equipped with an additional blower to supply ambient air to the humidifier, thus avoiding freezing of the humidifier. When exceeding 53 °C or if the actual temperature is below 3°C humidification is switched off automatically by the temperature controller. If not, the electronics being cooled by the water of the humidifier would be superheated. The max. atomization capacity is approx. 0,5 l/hour.



humidifier. The water level in the humidifier is checked by a float switch. In case of a decrease of the water level, water will be refilled by a solenoid valve. A small part of the circulating air flow is led continuously through the mist chamber of the humidifier to feed humidity to the test room when demanded by the controller. Units with temperatures below 0 °C are equipped with an additional blower to supply ambient air to the humidifier, thus avoiding freezing of the humidifier. When exceeding 53 °C or if the actual temperature is below 3°C humidification is switched off automatically by the temperature controller. If not, the electronics being cooled by the water of the humidifier would be superheated. The max. atomization capacity is approx. 0,5 l/hour.

7.1.2 Conductivity of water

State	Conductivity
Normal state	< 20 $\mu\text{S/cm}$
Pr-alarm	> 20 and < 50 $\mu\text{S/cm}$
Alarm, Humidifier is cut-off automatically	> 50 $\mu\text{S/cm}$

In case of a conductivity of more than 50 S/cm, the humidifier will be cut-off automatically avoiding damage of the oscillator (transducer) and soiling of the test room by mineral deposits.

7.1.3 Rinsing of the Humidifier and the Hoses before Initial Start or After Erroneous Operation with Tap Water

- Rinse with switched-on unit
- Loosen hose clamp of the right hose ("OUT") on the humidifier and pull off hose
- Suck water out of the water vessel through this opening
- The unit will refill automatically demineralized water
- Repeat procedure until LED is lighting green (only pre-alarm)
- Reattach hose and tighten hose clamp

7.1.4 Replacement of the Tube Filter in the Ion Exchanger

When the tube filter of the ion exchanger is spent it must be replaced.

- Close the stop valve of the water supply of the humidifier and loosen hose from the cock to reduce the overpressure
- Place vessel or bucket as collecting basin below the ion exchanger, as undetermined water might penetrate when replacing the tube filter
- Loosen the lower, blue water vessel of the ion exchanger by turning it clockwise (☛ water may penetrate)
- Evacuate water vessel and withdraw tube filter out of the water vessel
- Insert new tube filter in the same position (☛ the end with the packing ring aims upwards)
- Carefully screw-on (fingertight) blue water vessel (without force), avoiding jamming
- Reconnect water supply hose
- Open stop valve and check tightness of the water vessel screwing (☛ if leaky, replace O-ring in the thread of the blue water vessel)
- Order spare tube filter! Spent tube filters are taken back for regular recycling free of charge, on the condition that they will be sent to the works in D-Laatzten freight prepaid.



7.2 Option: Evaporative Humidification

7.2.1 General

The air humidifier operates according to the evaporation principle and attains a water temperature of approx. 70 °C. The maximum evaporative power amounts to approx. 200g per hour. The relative humidity is controlled by a hygrostat. If possible, the water supply should be automatic. If a water intake and outlet is not available, the water supply can also be effected manually.

7.2.2 Maintenance and Cleaning

During the whole operation time, the air humidifier requires least maintenance. This evaporative system dissipates only pure water steam to the room air, and not desired residuals in the air, as lime, mineral salts etc. are retained in the water vessel. For that reason, evacuate the vessel weekly and rinse it with clear water. Depending on lime content of the water, the air humidifier should be decalcified every second month using our RUMED quick antiliming agent. For antiliming unplug the plug out of the socket. A detailed description for antiliming will be delivered with our quick antiliming agent. When using other antiliming agents, observe the prescriptions of the respective product. Water softeners or antiliming agents should not be continuously added to the water, but should only be used for antiliming of the unit. Do not place the unit into water or expose it to running water. However, the water vessel may be rinsed with a shower.

7.3 Option: Dehumidification

Dehumidification is generated by falling below the dewpoint. If the controller demands dehumidification power, refrigerant is led to the lower part of the heat exchanger. When falling below the dewpoint, the water vapour in the air condenses. The precipitated water drops off from the heat exchanger lamellae and leaves the test room through the condensate drain.

8 Service and Maintenance

8.1 Defrosting

- Models **3001**, **3101** and **3201**: The dew water is collected in the evaporation vessel where it automatically evaporates. Observe, that the dew water can flow off unhindered through the drain at the back wall of the cooling chamber. If required, puncture the drain with a peak object.
- Models **3301**, **3400** and **3501**: Place a condensate collector below the floor drain which is to be emptied if necessary.
- Continuous operation with coldest thermostat adjustments might cause icing or hair-frost on the evaporator. Then a periodical defrosting of the evaporator is necessary. For this purpose, set temperature controller to +20 °C and remove the specimen.
After having defrosted, clean the unit and adjust the temperature controller onto the desired temperature.

Do not remove hair-frost or icing with sharp objects, as the evaporator might be damaged!

8.2 Cleaning

It is recommended to clean the unit regularly.

For supply isolation of the unit, unplug the mains plug from the socket or switch-off (remove) the fuses connected in series!

Clean the **test room and the exterior housing** with tepid water and a scavenger. Rinse with clear water and dry well.

Do not use cleansing agents comprising sand or solvents!

8.3 Cooling Machine

To obtain a high output with a low energy consumption at the same time, it is necessary to clean the heat exchanger from time to time from dust particles. In rooms being less dustladen a cleaning once or twice a year is sufficient.

- **Unplug mains plug from the socket!**
- Clean heat exchanger (black wire grating) at the back-side of the unit with a pencil, hand-brush or a vacuum-cleaner. Care should be taken that no cables are torn off or tubes are bended or cracked.

8.4 Putting out of Operation

If the unit shall be out of operation for a longer period, the mains plug is to be unplugged from the socket or the fuses connected in series are to be switched-off (removed)! Furthermore, the door should remain open during the out of operation period to avoid any odours.

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